



⚠ Warning:

This product is not suitable for children under (5) years. For use under adult supervision. Read the instructions before use, follow them, and keep handy for reference.

Sand Casting Kit

This kit includes enough plaster to make either one large, circular cast or two smaller heart/star casts. To create a more organic shape the molds are not necessary, but make certain the piece isn't overly large or thin as it will break. Remove all materials from the bucket.

Use the bucket and scoop to collect shells, sea glass, or other beach mementos. Living creatures, such as starfish, should not be used.



Arrange

1. Decide which casts to make and prepare the mold(s) by slotting the tabs together. For star and heart, slot tabs to the inside of the shape.



- 2. Smooth an area of sand flat, then place the mold on the sand, pressing it in slightly.
- 3. Arrange beach mementos inside the mold **FACE DOWN** in the sand. Press the objects halfway into the sand. The side that is pressed into the sand will be visible on the front of your keepsake.
- 4. Repeat steps for the second mold if using the two smaller molds.



Mix

- 1. Your mementos should be fully arranged in the molds before making the plaster mixture. The mixture can dry in as little as 5 minutes.
- 2. Place the clear liner into the bucket. Add water (ocean or tap) to the fill line (see indentation in the liner). Be as precise as possible.
- 3. Add all the plaster to the water.
- 4. Squeeze the entire tube of glue into the plaster mixture.
- 5. Stir slowly with the wooden stick until smooth. Mixture should have the consistency of a thick milkshake with no lumps or dry patches.





Pour

1. Starting at the center of the mold, pour the mixture over and around the objects. Be sure to cover the entire surface of the sand. If using the two smaller molds, be sure to distribute the plaster mixture evenly.

Helpful Hint: To keep things neat, hold the handle and the liner at the top of the bucket when pouring the plaster mixture. Be careful to pour no more than 6 in. (15.2 cm) above the ground or mementos may shift.

- 2. Use the wooden stick to scrape down the bucket and gently spread the plaster mixture evenly.
- 3. To add hanging twine, curve it into a C-shape and gently press the ends into the plaster, making sure not to go through the front. Leave a loop hanging above the piece.
- 4. Wait 5 minutes. Carefully press the personalization card, post first, into the wet mixture. It will be on the back of your keepsake.
- 5. DO NOT move or touch the mold until it is completely hardened. Drying times will vary depending on weather conditions and the moisture of the sand. If not fully dry, a chalky residue will appear on your fingers when touching the piece. Allow it to sit longer. Average drying time is 20 minutes but it can extend up to one hour.
- 6. Carefully lift the molded plaster from the sand, peel off the mold and dust off the finished piece.
- 7. Dispose of the wooden stirring stick, molds, glue tube and liner after use. Keep the bucket and shovel for future use.
- 8. To remove any remaining plaster residue from the bucket or shovel, rinse with water immediately after use.
- 9. Use a permanent marker to write your name, date or location on the personalization card.



Display

Display the keepsake by using the included easel or hanging from the twine loop. Keepsakes are not weather resistant.

1. To hang keepsakes make certain the twine is pressed securely into plaster mixture after it is poured (see step 3 above).





2. To display, place the keepsake on the included stand. Assemble the stand as shown.

A. Place both halves of the easel together, dotted sides facina each other.



B. Insert tabs into slots and pull down until vou hear a click.





Safety Tips

- In case of eye contact: Wash out eye with plenty of water, holding eye open. Seek immediate medical advice.
- Do not eat or drink in the activity area.
- Keep young children (under the specified age limit) and animals away from the activity area.
- If swallowed: Rinse mouth repeatedly with water. Do not induce vomiting. Seek immediate medical advice.
- Do not place the material in the mouth.
- Do not apply to the body.
- Do not inhale dust or powder.
- Wash hands after finishing the activity.
- To remove any remaining plaster residue from the bucket or shovel, rinse with water immediately after use.

We care about your comments. Please call us!

Melissa & Dona 1-800-284-3948 www.MelissaAndDoug.com

Melissa & Doug products meet or exceed U.S. testing standards and pass our high quality requirements.

Ages 5+

Remove all packaging before giving the toy to your child.

#8948

MADE IN CHINA